



**ARIZONA BALANCE OF STATE CONTINUUM OF CARE**

**HMIS CONFERENCE CALL MEETING**

1110 WEST WASHINGTON, PHOENIX, Suite 280

Call In Information: +1 402-751-0265 PIN: 577 497#

Meeting ID: <https://meet.google.com/dsq-weac-qdj>

February 5, 2020—10:00 am-11:00 am

Conference Room 1

Documents for meeting review:

- Meeting Notes (11/06/19)

<b>TOPIC</b>	<b>PRESENTER</b>	<b>TIME</b>	<b>TOPICS/OUTCOME</b>
Call to Order Introductions-Updates	Ryan Vernick	5 Minutes	
Minutes approval from 11/06/2019	Ryan Vernick	5 Minutes	
Agency Updates	HMIS Committee	10 Minutes	
Review/Finalize HMIS P&P manual, Data Quality Plan, Security and Confidentiality Policy	HMIS Committee	40 Minutes	
ADJOURN			